

The Unitronics V350-35-R34/V350-J-R34 offers the following onboard I/Os:

- 22 Digital Inputs, configurable via wiring to include 2 Analog and 3 HSC/Shaft-encoders
- 12 Relay Outputs

I/O configurations can be expanded to include up to 512 I/Os via Expansion Modules.
Available by separate order: Ethernet, additional RS232/RS485, CANbus, Profibus Slave.

You can find additional information, such as wiring diagrams, in the product's installation guide located on the Unitronics' Setup CD and in the Technical Library at www.unitronics.com.

Technical Specifications

Power Supply

Input voltage	24VDC
Permissible range	20.4VDC to 28.8VDC with less than 10% ripple
Max. current consumption	See Note 1
npn inputs	275mA@24VDC
pnp inputs	200mA@24VDC

Notes:

1. To calculate the actual power consumption, subtract the current for each unused element from the maximum current consumption value according to the values below:

Backlight	Ethernet card	Relay Outputs (per output)
20mA	35mA	5mA

Digital Inputs

Number of inputs	22. See Note 2
Input type	See Note 2
Galvanic isolation	None
Nominal input voltage	24VDC
Input voltage	
pnp (source)	0-5VDC for Logic '0' 17-28.8VDC for Logic '1'
npn (sink)	17-28.8VDC for Logic '0' 0-5VDC for Logic '1'
Input current	3.7mA@24VDC
Input impedance	6.5KΩ
Response time	10ms typical, when used as normal digital inputs
Input cable length	
Normal digital input	Up to 100 meters
High Speed Input	Up to 50 meters, shielded, see Frequency table below

High speed inputs Specifications below apply when wired as HSC/shaft-encoder.

See Note 2

Frequency (max)

See Note 3

Cable length (max.)	HSC	Shaft-encoder pnp	Shaft-encoder npn
10m	30kHz	20kHz	16kHz
25m	25kHz	12kHz	10kHz
50m	15kHz	7kHz	5kHz

Duty cycle 40-60%

Resolution 32-bit

Notes:

2. This model comprises a total of 22 inputs. Input functionality can be adapted as follows:

22 inputs may be used as digital inputs. They may be wired, in a group, and set to either npn or pnp via a single jumper.

In addition, according to jumper settings and appropriate wiring:

- Inputs 14 and 15 can function as either digital or analog inputs.
- Inputs 0, 2, and 4 can function as high-speed counters, as part of a shaft-encoder, or as normal digital inputs.
- Inputs 1, 3, and 5 can function as either counter reset, as part of a shaft-encoder, or as normal digital inputs.
- If inputs 0, 2 and 4 are set as high-speed counters (without reset), inputs 1, 3 and 5 can function as normal digital inputs.

3. pnp/npn maximum frequency is at 24VDC.

Analog Inputs

Number of inputs 2, according to wiring as described above in Note 2

Input type Multi-range inputs: 0-10V, 0-20mA, 4-20mA

Input range	0-20mA, 4-20mA	0-10VDC
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Input impedance	243Ω	>150KΩ
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Maximum input rating	25mA, 6V	15V
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Galvanic isolation None

Conversion method Successive approximation

Resolution (except 4-20mA) 10-bit (1024 units)

Resolution (at 4-20mA) 204 to 1023 (820 units)

Conversion time One configured input is updated per scan. See Note 4

Precision 0.9%

Status indication Yes – if an analog input deviates above the permissible range, its value will be 1024.

Notes:

4. For example, if 2 inputs are configured as analog, it takes 2 scans to update all analog values.

Digital Outputs

Number of outputs	12 relay (in 3 groups). See Note 5
Output type	SPST-NO (Form A)
Isolation	By relay
Type of relay	Tyco PCN-124D3MHZ or compatible
Output current (resistive load)	3A maximum per output 8A maximum total per common
Output current (resistive load)	3A maximum (resistive load)
Rated voltage	250VAC/30VDC
Minimum load	1mA, 5VDC
Life expectancy	100k operations at maximum load
Response time	10ms (typical)
Contact protection	External precautions required (see <i>Increasing Contact Life Span</i> in the product's Installation Guide)

Notes:

- Outputs 0, 1, 2, and 3 share a common signal.
Outputs 4, 5, 6, and 7 share a common signal.
Outputs 8, 9, 10, and 11 share a common signal.

Graphic Display Screen

LCD Type	TFT, LCD display
Illumination backlight	White LED, software-controlled
Display resolution	320x240 pixels
Viewing area	3.5"
Colors	65,536 (16-bit)
Touchscreen	Resistive, analog
'Touch' indication	Via buzzer
Screen brightness control	Via software (Store value to SI 9).
Virtual Keypad	Displays virtual keyboard when the application requires data entry.

Keys

Number of keys	5 programmable function keys
Key type	Metal dome, sealed membrane switch
Slides	Slides may be installed in the operating panel faceplate to custom-label the keys. Refer to <i>V350 Keypad Slides.pdf</i> . Two sets of slides are supplied with the controller: one set of arrow keys, and one blank set.

Program

Memory size Application Logic – 1Mb, Images – 6Mb, Fonts – 512 Kb

Operand type	Quantity	Symbol	Value
Memory Bits	8192	MB	Bit (coil)
Memory Integers	4096	MI	16-bit signed/unsigned
Long Integers	512	ML	32-bit signed/unsigned
Double Word	256	DW	32-bit unsigned
Memory Floats	64	MF	32-bit signed/unsigned
Fast Bits	1023	XB	Fast Bits (coil) – not retained
Fast Integers	512	XI	16 bit signed/unsigned (fast, not retained)
Fast Long Integers	256	XL	32 bit signed/unsigned (fast, not retained)
Fast Double Word	64	XDW	32 bit unsigned (fast, not retained)
Timers	384	T	Res. 10 ms; max 99h, 59 min, 59.99 s
Counters	32	C	32 bit

Data Tables 120K dynamic data (recipe parameters, datalogs, etc.)
192K fixed data (read-only data, ingredient names, etc)
Expandable via SD card. See Removable Memory below

HMI displays Up to 1024

Program scan time 15µS per 1kb of typical application

Removable Memory

Micro SD card Compatible with standard SD and SDHC; up to 32GB store datalogs, Alarms, Trends, Data Tables, backup Ladder, HMI, and OS.
See Note 6

Notes:

- User must format via Unitronics SD tools utility.

Communication Ports

Port 1 1 channel, RS232/RS485. See Note 7

Galvanic isolation No

Baud rate 300 to 115200 bps

RS232

- Input voltage ±20VDC absolute maximum
- Cable length 15m maximum (50')

RS485

- Input voltage -7 to +12VDC differential maximum
- Cable type Shielded twisted pair, in compliance with EIA 485
- Cable length 1200m maximum (4000')
- Nodes Up to 32

Port 2 (optional) See Note 8

CANbus (optional) See Note 8

Notes:

7. This model is supplied with a serial port: RS232/RS485 (Port 1). The standard is set to either RS232 or RS485 according to jumper settings. Refer to the product's Installation Guide.
8. The user may order and install one or both of the following modules:
 - An additional port (Port 2). Available port types: RS232/RS485 isolated/non-isolated, Ethernet
 - A CANbus port
 Port module documentation is available on the Unitronics website.

I/O Expansion

	Additional I/Os may be added. Configurations vary according to module. Supports digital, high-speed, analog, weight and temperature measurement I/Os.
Local	Via I/O Expansion Port. Integrate up to 8 I/O Expansion Modules comprising up to 128 additional I/Os. Adapter required (P.N. EX-A2X).
Remote	Via CANbus port. Connect up to 60 adapters to a distance of 1000 meters from controller; and up to 8 I/O expansion modules to each adapter (up to a total of 512 I/Os). Adapter required (P.N. EX-RC1).

Miscellaneous

Clock (RTC)	Real-time clock functions (date and time)
Battery back-up	7 years typical at 25°C, battery back-up for RTC and system data, including variable data
Battery replacement	Yes. Coin-type 3V, lithium battery, CR2450

Dimensions

Size	V350	109 x 114.1 x 68mm (4.29 x 4.49 x 2.67"). See Note 9
	V350-J	109 x 114.1 x 66mm (4.92 x 4.49 x 2.59"). See Note 9
Weight		227g (8 oz)

Notes:

9. For exact dimensions, refer to the product's Installation Guide.

Environment

Operational temperature	0 to 50°C (32 to 122°F)
Storage temperature	-20 to 60°C (-4 to 140°F)
Relative Humidity (RH)	10% to 95% (non-condensing)
Mounting method	Panel mounted (IP65/66/NEMA4X) DIN-rail mounted (IP20/NEMA1)

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